

Date: Thursday, 6/7/2007 3:30:12 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CLAMP		
Job Number	32859					
Estimate Number	10623					
P.O. Number	N/A		Part Number	D2947		
This Issue	6/7/2007	S.O. No.	N/A	Drawing Number	D2947 REV A1	
Prsht Rev.	NC	Type	SMALL /MED FAB	Project Number	N/A	
First Issue	N/A			Drawing Revision	A1	
Previous Run	30386			Material	N/A	
Written By			Due Date	7/10/2007	Qty:	200
Checked & Approved By			Um:	Each		
Comment	Est: A 00.01.14 New issue EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 .063 Sheet
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Comment: Qty.: 0.0504 sf(s)/Unit Total : 10.0800 sf(s)

304/316 .063 Sheet

batch:

2.0	WATER JET
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FLOW WATER JET

P103938



(207/06/29)

Comment: FLOW WATER JET

1-Cut as per Dwg D2947

Dwg Rev: \_\_\_\_\_

Prog Rev: \_\_\_\_\_

2-Deburr if necessary

3.0	QC2
-----	-----



INSPECT PARTS AS THEY COME OFF MACHINE

N/A



(207/06/08) 200

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

En 07/07/06

4.0	QC5
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SECOND CHECK

\*

Comment: SECOND CHECK

En 07/07/06



5.0	SMALL FAB 1
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SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

JAD 07/07/06 201

1- Deburr any rough edges

2- Bend as per Dwg D2947

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/18		permanent change purchase - no jig to do in house				C	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/07/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/7/2007 3:30:12 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 32859

Part Number: D2947

Job Number:



Seq. #:

Machine Or Operation:

Description :

QC5

INSPECT WORK TO CURRENT STEP

S 7.0



QSP619

En 07/07/16

V20

Comment: INSPECT WORK TO CURRENT STEP

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

S 6.0



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

SAD 07/07/16

07-07-16

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

STY60

P7/17 (20)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/07/16

Job Completion



A 07/07/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

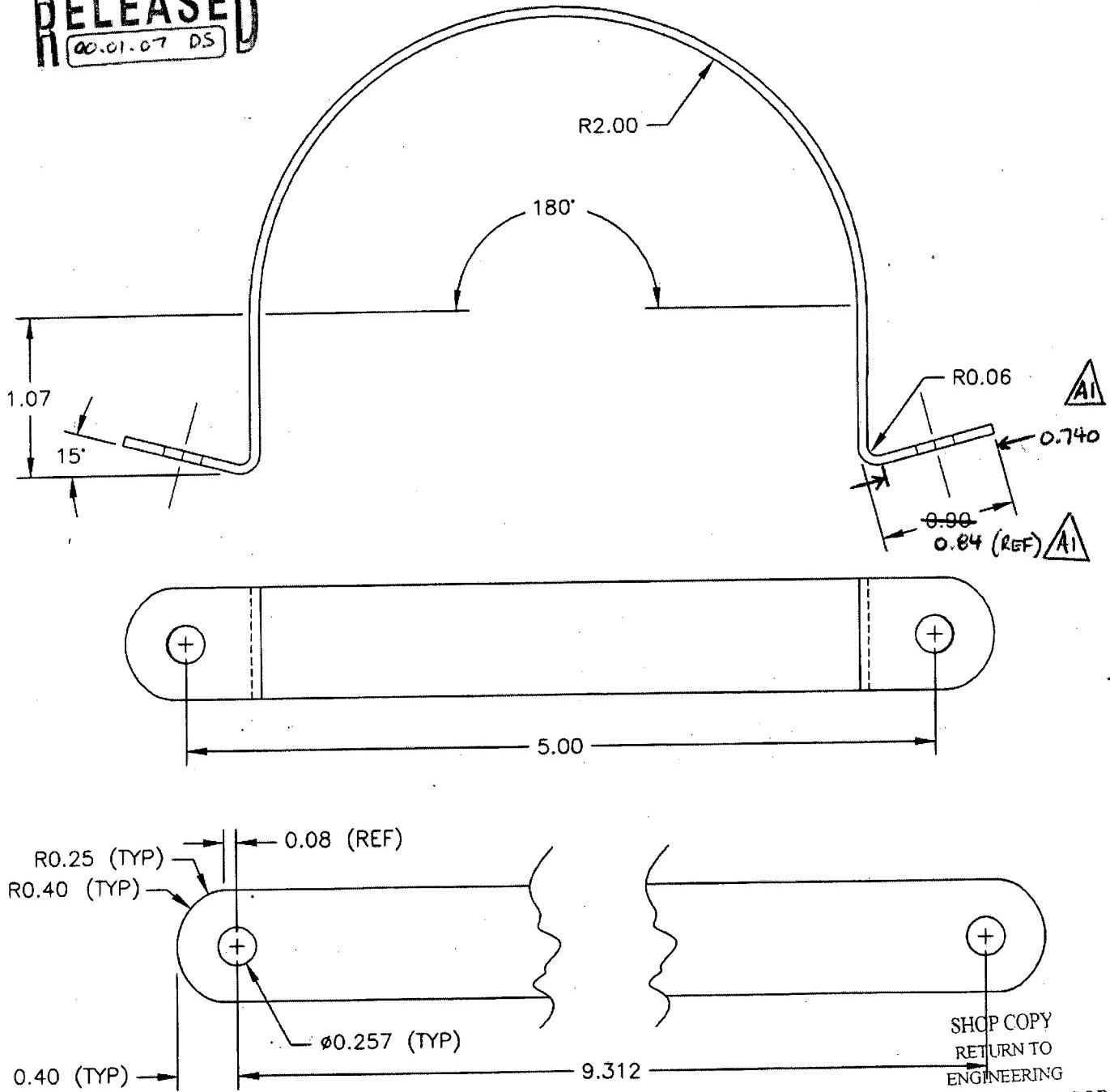
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. A
		D2947	SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

**RELEASED**  
00.01.07 DSD2947 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE  
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
 ALL DIMENSIONS ARE IN INCHES

UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE

WORK ORDER  
 NO 32859

A1 01.09.07 Add 0.740 Dimension; 0.84 was 0.90



Member de / A member of **Thomas & Betts**

180 LABROSSE AVENUE  
POINTE CLAIRE, QC  
H9R 1A1

# CERTIFICATE OF COMPLIANCE

## CERTIFICAT DE CONFORMITÉ

**DART AEROSPACE LTD**  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	6	OUR JOB NO	J0163565	SHIPPING MEMO	0368427	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	200 PCS	PO00003938	D2947	A	CLAMP	A
MATERIAL	SUPPLIED BY	MAT. REL. NO.				
SST 304 / 316	SIGMA METALS / AK STEEL	H/N# 7361663				

PROCESS	PROCESSOR	RELEASE NOTE #
1 FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2		
3		
4		
5		
6		
7		
8		
9		

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 29 JUNE 2007

G.F.I. Q.C. REP.



180 AVENUE LABROSSE  
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1  
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



## BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2007/06/29	0368427

N/DU À / SOLD TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART      GFI-0299	J0163565	PO00003938	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.	DESCRIPTION	
200	D2947	CLAMP	CERTIFICATE OF CONFORMANCE REQ
	<i>gfi 07/07/03</i>		

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION  
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.